



ŁUKASIEWICZ RESEARCH NETWORK – POZNAŃ INSTITUTE OF TECHNOLOGY

ul. Ewarysta Estkowskiego 6, 61-755 Poznań, Poland

• tel: +48618504890 • fax: +48618526376 • e-mail: office@pit.lukasiewicz.gov.pl

WOOD TECHNOLOGY CENTRE TESTING LABORATORY OF WOOD, WOOD-BASED MATERIALS, PACKAGING, FURNITURE AND CONSTRUCTIONS

ul. Winiarska 1, 60-654 Poznań, Poland

• tel: +48618492400 • fax: +48618224372 • e-mail: office.dbd@pit.lukasiewicz.gov.pl

• www: <https://pit.lukasiewicz.gov.pl/>

SOLID BIOFUELS TESTING SECTION



AB 088

Poznań, 30th August 2023



TEST REPORT No. BDB-23-A-3534

Subject of the order	Quality testing of wood pellets – EnWood Sp. z o.o.
Order No	A/DBD/BDB/3534/2023
Name and address of the customer	Control Union Poland Sp. z o. o. Al. Wojska Polskiego 45, 65-764 Zielona Góra
Name and address of the producer	EnWood Sp. z o.o. ul. Lwowska 66, 22-670 Bełżec Production site: Majdan Wielki 147, 22-440 Krasnogród
ENplus® ID / Sample No.	6mm-ENWOOD-04.08.2023-1
Performance date	09 – 30.08.2023
Operators	Jacek Pawłowski, M.Sc. Dariusz Radoński, B.Eng. Małgorzata Walkowiak, M.Sc. (Eng.) Magdalena Witczak, PhD. (Eng.)

Compiled by

Authorized by

--	--

Małgorzata Walkowiak, M.Sc.Eng.

Wojciech Cichy, PhD.Eng.

A qualified electronic signature has been affixed to this document, which according to the law is equivalent to written form.

1. IDENTIFICATION (DESCRIPTION OF TEST SAMPLE)

The object of the assessment was the sample of pellets with the diameter of 6mm, described by the customer as pellets made of post-production chemically uncontaminated sawdust.

Sample number: 6mm-ENWOOD-04.08.2023-1.

Identification number: A-3534-BDB/2023.

2. DELIVERY DATE OF TESTED SUBJECTS

The sample was taken by the customer and delivered to the laboratory on 9th August 2023.

3. TEST METHODS

- EN ISO 14780:2017 Solid biofuels – Sample preparation (Method 16M)
- EN ISO 18134-2:2015 Solid biofuels – Determination of moisture content – Oven dry method – Part 2: Total moisture – Simplified method (Method 1M)
- EN ISO 18134-3:2015 Solid biofuels – Determination of moisture content – Oven dry method – Part 3: Moisture in general analysis sample (Method 1M)
- EN ISO 18122:2016 Solid biofuels – Determination of ash content (Method 2M)
- EN ISO 18847:2016 Solid biofuels – Determination of particle density of pellets and briquettes (Method 4M)
- EN ISO 17828:2016 Solid biofuels – Determination of bulk density (Method 4M)
- EN ISO 18125:2017 Solid biofuels – Determination of calorific value (Method 6M)
- EN ISO 16948:2015 Solid biofuels – Determination of total content of carbon, hydrogen and nitrogen (Method 7M)
- EN ISO 16994:2015 Solid biofuels – Determination of total content of sulfur and chlorine (Method 8M)
- EN ISO 18846:2016 Solid biofuels – Determination of fines content in quantities of pellets (Method 9M)
- Determination of coarse fines acc. to EN ISO 18846:2016 (*beyond the accreditation*)
- EN ISO 17831-1:2016 Solid biofuels – Determination of mechanical durability of pellets and briquettes – Part 1: Pellets (Method 10M)
- EN ISO 17829:2016 Solid biofuels – Determination of length and diameter of pellets (Method 11M)
- EN ISO 16968:2015 Solid biofuels – Determination of minor elements (Method 13M)
- EN ISO 21404:2020 Solid biofuels – Determination of ash melting behaviour (14M Method)

4. EQUIPMENT OF THE TEST STANDS (elementary)

No.	Name	Type	Producer	Lab.No.
1.	Analytical balance	LE26P-0CE	SARTORIUS	M7/2
2.	Analytical balance	CPA225D-0CE	SARTORIUS	M8/57
3.	Laboratory drier	Redline RF115	BINDER	M1/47
4.	Calorimeter	C6000	IKA	M6/83
5.	Elemental analyzer	Flash EA 1112	THERMO ELECTRON CORPORATION	M7/8
6.	Furnace	FCF 7SM/pl	CZYLOK	M2/4
7.	Ionic chromatograph	ICS-1100	THERMO SCIENTIFIC	M8/54
8.	Laboratory balance	PS 6000/C/2	RADWAG	M3/50
9.	Laboratory balance	WLC 6/F1/R	RADWAG	M9/46
10.	Pellets durability tester	TUMBLER 3000	BIOENERGY ANLAGENPLANUNG	M10/42
11.	Sieve 3.15 mm	-	RETSCH	M9/34
12.	Sieve 5.6 mm	-	Haver&Boecker	M9/128
13.	Caliper	SD-10	BAKER	M3/14
14.	Microwave oven	MARS 6	CEM CORPORATION	M13/80
15.	Atomic Absorption Spectrometer	280FS AA	AGILENT TECHNOLOGIES	M13/66
16.	Atomic Absorption Spectrometer	280Ze AA	AGILENT TECHNOLOGIES	M13/67
17.	Mercury analyzer	DMA80	Milestone	M13/117
18.	System for determination of characteristic temperatures of ash melting behaviour	PR-37/1600	Radio Research Institute	M14/88
19.	Sieve 0.075 mm	-	ATEST	M14/91

5. TESTS RESULTS

Tests results are presented in Record No. 1/3534/2023.

6. DECLARATION

Test results presented in this Report refer to the tested samples only.

Without written consent of the Laboratory the Report may not be reproduced in any other form than in its entirety.

Record No. 1/3534/2023

Sample name: Wood pellets
Name of Producer: EnWood Sp. z o.o., ul. Lwowska 66, 22-670 Belżec
 Production site: Majdan Wielki 147, 22-440 Krasnogród
ENplus® ID / Sample No. 6mm-ENWOOD-04.08.2023-1

Origin:		1. Woody biomass				
Traded form:		Wood pellets				
Classification of origin according to EN ISO 17225-1:2021		1.2.1 Chemically untreated by-products and residues from the wood processing industry				
Parameter	Unit	Value	Uncertainty [±] ¹	Threshold values acc. to ENplus® ST 1001:2022		
				A1	A2	B
Diameter	mm	6.1	0.1	6 ± 1 or 8 ± 1		
Length	mm	20.6	10.9	3.15 < L ≤ 40		
Moisture	w-% _{ar}	6.5	0.2	≤ 10		
Ash	w-% _d	0.58	0.03	≤ 0.7	≤ 1.2	≤ 2.0
Mechanical durability	w-% _{ar}	98.1	0.1	≥ 98.0	≥ 97.5	
Fines (< 3.15 mm)	w-% _{ar}	0.12	0.01	≤ 1.0 (< 0.5%) ²		
Coarse fines (3,15 < CPF < 5,6 mm) *	w-% _{ar}	0.53	0.08	Value to be stated		
Gross calorific value	MJ/kg _d	19.72	0.06	-		
Net calorific value	MJ/kg _{ar} kWh/kg _{ar}	16.98	0.08	≥ 16.5		
		4.72	0.02	≥ 4.6		
Bulk density	kg/m ³ _{ar}	645	13	600 ≤ BD ≤ 750		
Particle density	g/cm ³ _{ar}	1.23	0.02	Value to be stated		
Carbon	w-% _d	50.05	0.36	-		
Hydrogen	w-% _d	6.41	0.14	-		
Nitrogen	w-% _d	0.12	0.03	≤ 0.3	≤ 0.5	≤ 1.0
Sulfur	w-% _d	0.011	0.001	≤ 0.04		
Chlorine	w-% _d	0.009	0.002	≤ 0.02	≤ 0.03	

Sample name: Wood pellets
Name of Producer: EnWood Sp. z o.o., ul. Lwowska 66, 22-670 Bełżec
 Production site: Majdan Wielki 147, 22-440 Krasnogród
ENplus® ID / Sample No. 6mm-ENWOOD-04.08.2023-1

Origin:		1. Woody biomass				
Traded form:		Wood pellets				
Classification of origin according to EN ISO 17225-1:2021		1.2.1 Chemically untreated by-products and residues from the wood processing industry				
Parameter	Unit	Value	Uncertainty [±] ¹	Threshold values acc. to ENplus® ST 1001:2022		
				A1	A2	B
Ash shrinkage temperature SST ^{3,4}	°C	1270	24	Shall be stated		
Ash deformation temperature DT ^{3,4}	°C	1400	51	≥ 1200	≥ 1100	
Ash hemisphere temperature HT ^{3,4}	°C	1440	19	Shall be stated		
Ash flow temperature FT ^{3,4}	°C	1450	12	Shall be stated		
Arsenic	mg/kg _d	< 0.1	-	≤ 1		
Cadmium	mg/kg _d	0.11	0.01	≤ 0.5		
Chromium	mg/kg _d	0.63	0.04	≤ 10		
Copper	mg/kg _d	1.08	0.01	≤ 10		
Lead	mg/kg _d	0.81	0.01	≤ 10		
Mercury	mg/kg _d	0.0021	0.0001	≤ 0.1		
Nickel	mg/kg _d	< 0.5	-	≤ 10		
Zinc	mg/kg _d	9.11	1.07	≤ 100		

_d dry _{ar} as received

* determination beyond the accreditation

1. the expanded uncertainty was determined for coverage factor k = 2 and 95% confidence level
2. at factory gate, at the end of production or when loading truck for deliveries to end-users (< 0.5% when filling pellet bags or sealed big bags)
3. characteristic ash melting temperature determined in an oxidizing atmosphere
4. ash received at 815°C

End of report