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AB 053

Test report

No. DBL-2024-3021-02-BLS of 06.09.2024

	NAME AND SURNAME POSITION	DATE, SIGNATURE
Authorized by	Małgorzata Walkowiak, M.Sc.Eng. Senior specialist in solid biofuels testing	06.09.2024

SUBJECT OF THE ORDER

Quality testing of wood pellets – MAXIMER Sp. z o.o.

ORDER NO.

A/DBL/BLS/3021/2024

NAME AND ADDRESS OF THE CUSTOMER**CUSTOMER**

Control Union Poland Sp. z o.o.
al. Wojska Polskiego 45, 65-764 Zielona Góra

IDENTIFICATION OF THE TEST SAMPLE**TEST SAMPLE**

Sample name	Wood pellets
Producer	MAXIMER Sp. z o.o. ul. Gen. Franciszka Żymierskiego 53, 05-230 Kobyłka Production site: Nowa Rusołęka 49a, 07-305 Andrzejewo
DIN <i>plus</i> ID/ Sample No.	7A325; 6mm/MAXIMER/2024-1

DELIVERY DATE OF SAMPLE

16.08.2024

PERFORMANCE DATE

17.08 – 06.09.2024

PLACE OF TESTING

Laboratory headquarters

OPERATORS

Dawid Matusiak, M.Sc.Eng.
Jacek Pawłowski, M.Sc.
Dariusz Radoński, B.Eng.
Klaudia Sikorska, B.Eng.

1. TEST METHODS

Name of the test	Document	Method status (A/NA)*
Total moisture	EN ISO 18134-2:2017	A
Analytical moisture	EN ISO 18134-3:2015	A
Ash content	EN ISO 18122:2016	A
Calorific value	EN ISO 18125:2017	A
Content of carbon, hydrogen and nitrogen	EN ISO 16948:2015	A
Content of sulfur and chlorine	EN ISO 16994:2016	A
Bulk density	EN ISO 17828:2016	A
Fines content	EN ISO 18846:2016	A
Mechanical durability of pellets	EN ISO 17831-1:2016	A
Length and diameter of pellets	EN ISO 17829:2016	A
Minor elements	EN ISO 16968:2015	A
Ash melting behaviour **	EN ISO 21404:2020	A

*A – accredited method; NA – non-accredited method

** Subcontracting in an accredited laboratory of Energopomiar Sp. z o.o., Gliwice, report no. 4052c/2024 dated 05.09.2024

2. EQUIPMENT OF THE TEST STANDS

Name	Type	Producer	ID No.
Analytical balance	LE26P-OCE	SARTORIUS	M7/2
Analytical balance	CPA225D-OCE	SARTORIUS	M8/57
Laboratory balance	PS 6000/C/2	RADWAG	M3/50
Laboratory drier	RF115	BINDER	M1/47
Calorimeter	C6000	IKA	M6/83
Elemental analyzer	Flash EA 1112	Thermo ELECTRON CORPORATION	M7/8
Furnace	FCF 7SM/pl	CZYLOK	M2/4
Ionic chromatograph	ICS-1100	Thermo Scientific	M8/54
Laboratory balance	WLC 6/F1/R	RADWAG	M9/46
Pellets durability tester	TUMBLER 3000	BIOENERGY ANLAGENPLANUNG	M10/42
Sieve 3.15 mm	-	RETSCH	M9/34
Measuring container 5 dm ³	-	ANDRITZ	M4/26
Caliper	SD-10	BAKER	M3/14
Microwave oven	MARS 6	CEM CORPORATION	M13/80
Atomic Absorption Spectrometer	280FS AA	AGILENT TECHNOLOGIES	M13/66
Atomic Absorption Spectrometer	280Ze AA	AGILENT TECHNOLOGIES	M13/67
Mercury analyzer	DMA80	Milestone	M13/117
System for determination of ash melting behaviour	PR-37/1600	Radio Research Institute	M14/88
Sieve 0.075 mm	-	ATEST	M14/91

3. DESCRIPTION OF TEST SAMPLE

The object of the assessment was the sample of pellets with the diameter of 6 mm, described by the customer as pellets made of post-production chemically uncontaminated sawdust. Sample number: 6mm/MAXIMER/2024-1.

The sample was taken by the customer and delivered to the laboratory of Łukasiewicz Research Network - Poznań Institute of Technology on 16th August 2024.

Identification number:: A-3021/2024.

4. TEST RESULTS

Tests results are presented in Record No. 1/3021/02/2024.

5. ADDITIONAL INFORMATION

1. Test results presented in this Report refer to the tested samples only.
2. In the case of samples taken by the client, the Laboratory is not responsible for the identification and representativeness of the object, method and place of collection.
3. The expanded uncertainty was determined for coverage factor $k = 2$ and 95% confidence level. The measurement uncertainty does not take into account the uncertainty component associated with the sampling.
4. Without written consent of the Laboratory the Report may not be reproduced in any other form than in its entirety.

Record No. 1/3021/02/2024

Sample Name: Wood pellets
Name of Producer:: MAXIMER Sp. z o.o., ul. Gen. Franciszka Żymierskiego 53, 05-230 Kobyłka
 Production site: Nowa Rusołęka 49a, 07-305 Andrzejewo
DINplus ID/ Sample No.: 7A325; 6mm/MAXIMER/2024-1

Origin:		1. Woody biomass		
Traded form:		Wood pellets		
Classification of origin according to EN ISO 17225-1:2021		1.2.1 Chemically untreated by-products and residues from the wood processing industry		
Parameter	Unit	Value	Uncertainty [±] ¹	Requirements DINplus Certification Scheme - Wood Pellets class A1 [Edition: 11-2021]
Diameter	mm	6.1	0.1	$6 \pm 1 / 8 \pm 1$
Length	mm	14.8	8.5	$3.15 \leq L \leq 40$
Moisture	w-% _{ar}	5.5	0.2	≤ 10
Ash	w-% _d	0.31	0.02	≤ 0.6
Mechanical durability	w-% _{ar}	99.4	0.1	≥ 98.0
Fines (< 3.15 mm)	w-% _{ar}	0.13	0.02	$\leq 0.5\% / \leq 1.0\% \text{ } ^2$
Gross calorific value	MJ/kg _d	21.10	0.06	-
Net calorific value	MJ/kg _{ar}	18.44	0.07	≥ 16.5
	kWh/kg _{ar}	5.12	0.02	≥ 4.6
Bulk density	kg/m ³ _{ar}	643	8	$600 \leq BD \leq 750$
Carbon	w-% _d	51.3	0.4	-
Hydrogen	w-% _d	6.64	0.12	-
Nitrogen	w-% _d	0.15	0.02	≤ 0.3

Sulfur	w-% _d	0.006	0.001	≤ 0.04
Chlorine	w-% _d	0.010	0.002	≤ 0.02
Ash shrinkage temperature SST ^{3, 4, 5}	°C	1070	30	Should be stated
Ash deformation temperature DT ^{3, 4, 5}	°C	1430	35	≥ 1200
Ash hemisphere temperature HT ^{3, 4, 5}	°C	1470	40	Should be stated
Ash flow temperature FT ^{3, 4, 5}	°C	1500	40	Should be stated
Arsenic	mg/kg _d	< 0.1	-	≤ 1
Cadmium	mg/kg _d	0.20	0.01	≤ 0.5
Chromium	mg/kg _d	< 0.5	-	≤ 10
Copper	mg/kg _d	< 0.5	-	≤ 10
Lead	mg/kg _d	< 0.5	-	≤ 10
Mercury	mg/kg _d	0.0037	0.0005	≤ 0.1
Nickel	mg/kg _d	< 0.5	-	≤ 10
Zinc	mg/kg _d	4.77	0.01	≤ 100

_d dry _{ar} as received

1. the expanded uncertainty was determined for coverage factor $k = 2$ and 95% confidence level
2. "at the factory gate", last loading before delivering to end-user ($\leq 0.5\%$ small bags up to 20kg; $\leq 1\%$ large sacks and bulk ware)
3. characteristic ash melting temperature determined in an oxidizing atmosphere
4. ash received at 815°C
5. subcontracting in an accredited laboratory of Energopomiar Sp. z o.o., Gliwice, report no. 4052c/2024 dated 05.09.2024

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