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SOLID BIOFUELS TESTING SECTION



AB 088

Poznań, 27th June 2022



TEST REPORT No. 2186/1-2/2022/S.M

| | |
|-----------------------------------------|-----------------------------------------------------------------------------------------------|
| Subject of the order | Quality testing of wood pellets – 3 Energy Poland Sp. z o.o. |
| Order No | A-2186-BDB/2022 |
| Name and address of the customer | Control Union Poland Sp. z o. o. Al. Wojska Polskiego 45, 65-764 Zielona Góra |
| Name and address of the producer | 3 Energy Poland Sp. z o.o. ul. Szczyrkowice 25, 76-220 Głównyzyce |
| ENplus® ID / Sample No. | 6mm-3EP-15.06.2022-2 |
| Performance date | 23.06 – 27.06.2022 |
| Operators | Agnieszka Jankowska, M.Sc.Eng. Dariusz Radoński, B.Eng. Małgorzata Walkowiak, M.Sc.Eng. |

Compiled by

Authorized by

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Małgorzata Walkowiak, M.Sc.Eng.

Wojciech Cichy, PhD.Eng.

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1. IDENTIFICATION (DESCRIPTION OF TEST SAMPLE)

The object of the assessment was the sample of pellets with the diameter of 6mm, described by the customer as pellets made of post-production chemically uncontaminated sawdust.

Sample number: 6mm-3EP-15.06.2022-2.

Identification number: A-2186-BDB/2022.

2. DELIVERY DATE OF TESTED SUBJECTS

The sample was taken by the customer and delivered to the laboratory on 22nd June 2022.

3. TEST METHODS

- EN ISO 14780:2017-07 Solid biofuels – Sample preparation (Method 16M)
- EN ISO 18134-3:2015-11 Solid biofuels – Determination of moisture content – Oven dry method – Part 3: Moisture in general analysis sample (Method 1M)
- EN ISO 18122:2016-01 Solid biofuels – Determination of ash content (Method 2M)
- EN ISO 16948:2015-07 Solid biofuels – Determination of total content of carbon, hydrogen and nitrogen (Method 7M)
- EN ISO 16994:2015-06 Solid biofuels – Determination of total content of sulfur and chlorine (Method 8M)
- EN ISO 21404:2020-8 Solid biofuels – Determination of ash melting behaviour (14M Method)

4. EQUIPMENT OF THE TEST STANDS (elementary)

| No. | Name | Type | Producer | Lab.No. |
|-----|----------------------------------------------------------------------------------|---------------|-----------------------------|---------|
| 1. | Analytical balance | LE26P-0CE | SARTORIUS | M7/2 |
| 2. | Analytical balance | CPA225D-0CE | SARTORIUS | M8/57 |
| 3. | Laboratory drier | Redline RF115 | BINDER | M1/47 |
| 4. | Calorimeter | C6000 | IKA | M6/83 |
| 5. | Elemental analyzer | Flash EA 1112 | THERMO ELECTRON CORPORATION | M7/8 |
| 6. | Furnace | FCF 7SM/pl | CZYLOK | M2/4 |
| 7. | Ionic chromatograph | ICS-1100 | THERMO SCIENTIFIC | M8/54 |
| 8. | System for determination of characteristic temperatures of ash melting behaviour | PR-37/1600 | Radio Research Institute | M14/88 |
| 9. | Sieve 0.075 mm | - | ATEST | M14/91 |

5. TESTS RESULTS

Tests results are presented in Record No. 1/2186/1-2/2022.

6. DECLARATION

Test results presented in this Report refer to the tested samples only.

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Record No. 1/2186/1-2/2022

Sample name: Wood pellets
Name of Producer: 3 Energy Poland Sp. z o.o.
 ul. Szczypkowice 25, 76-220 Główny
ENplus® ID / Sample No. 6mm-3EP-15.06.2022-2

| Origin: | | 1. Woody biomass | | | | |
|------------------------------------------------------------------|------------------|---------------------------------------------------------------------------------------|---------------------------------|--------------------------------------------------------------|--------|--------|
| Traded form: | | Wood pellets | | | | |
| Classification of origin according to EN ISO 17225-1:2014 | | 1.2.1 Chemically untreated by-products and residues from the wood processing industry | | | | |
| Parameter | Unit | Value | Uncertainty [±] ¹ | Threshold value acc. to ENplus® Handbook, Part 3 version 3.0 | | |
| | | | | A1 | A2 | B |
| Ash | w-% _d | 0.43 | 0.03 | ≤ 0.7 | ≤ 1.2 | ≤ 2.0 |
| Nitrogen | w-% _d | 0.19 | 0.03 | ≤ 0.3 | ≤ 0.5 | ≤ 1.0 |
| Chlorine | w-% _d | 0.0123 | 0.0001 | ≤ 0.02 | | ≤ 0.03 |
| Ash shrinkage temperature SST ^{2,3} | °C | 1380 | 25 | Should be stated | | |
| Ash deformation temperature DT ^{2,3} | °C | > 1500 | - | ≥ 1200 | ≥ 1100 | |
| Ash hemisphere temperature HT ^{2,3} | °C | > 1500 | - | Should be stated | | |
| Ash flow temperature FT ^{2,3} | °C | > 1500 | - | Should be stated | | |

_d dry _{ar} as received

1. the expanded uncertainty was determined for coverage factor k = 2 and 95% confidence level

2. characteristic ash melting temperature determined in an oxidizing atmosphere

3. ash received at 815°C

End of report